

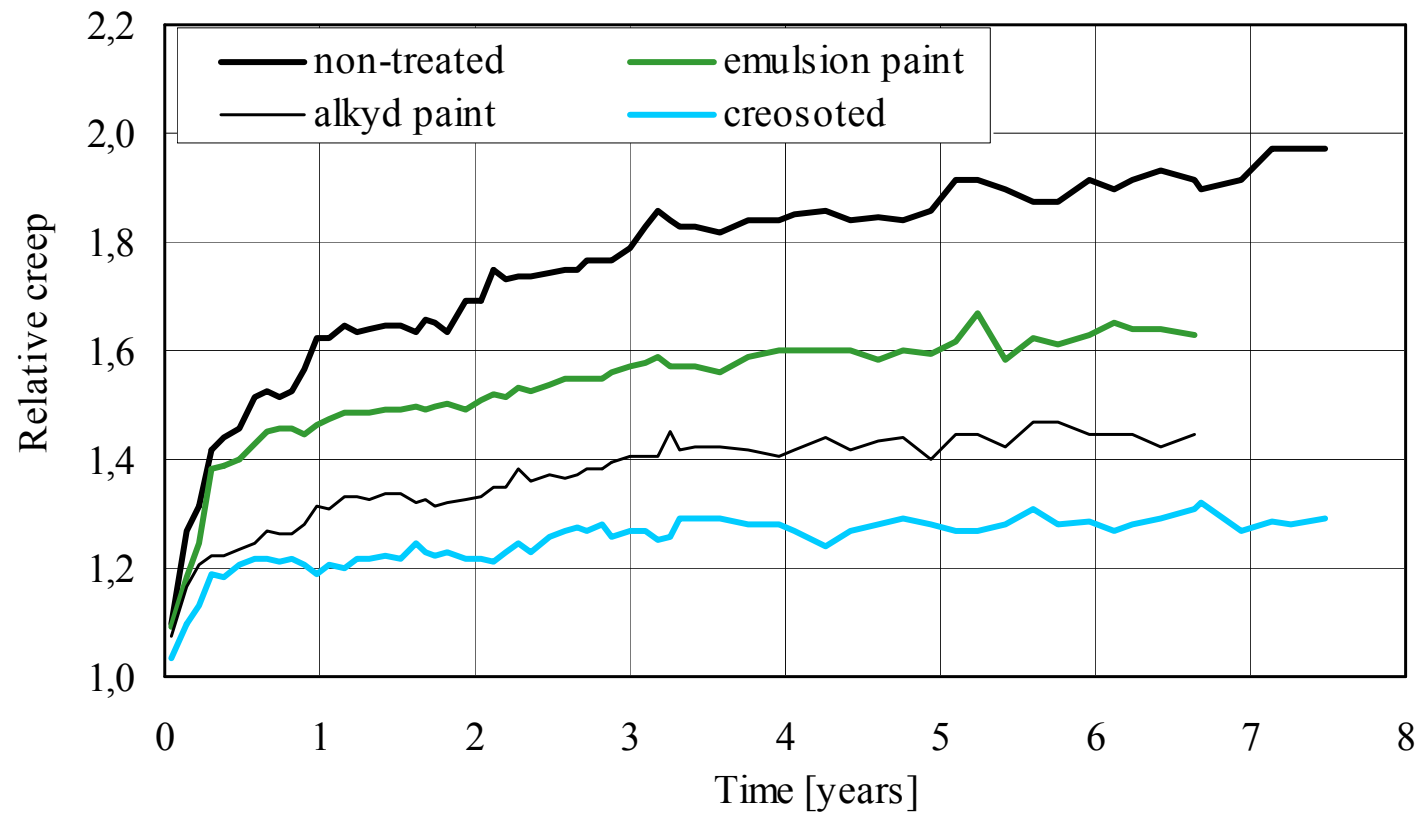
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# Moisture induced stresses in glulam components

Ranta-Maunus, Alpo

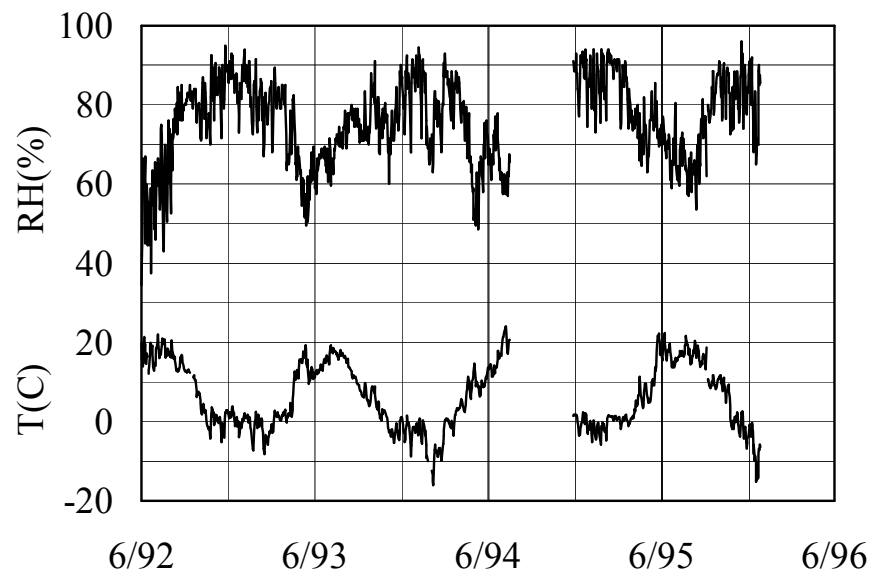
- **Experimental evidence of phenomenon**
- **“Duration of load”- project 1996-**
- **Methods and results of analysis of strength reduction due to moisture gradients**

## Effect of treatment on creep in sheltered environment

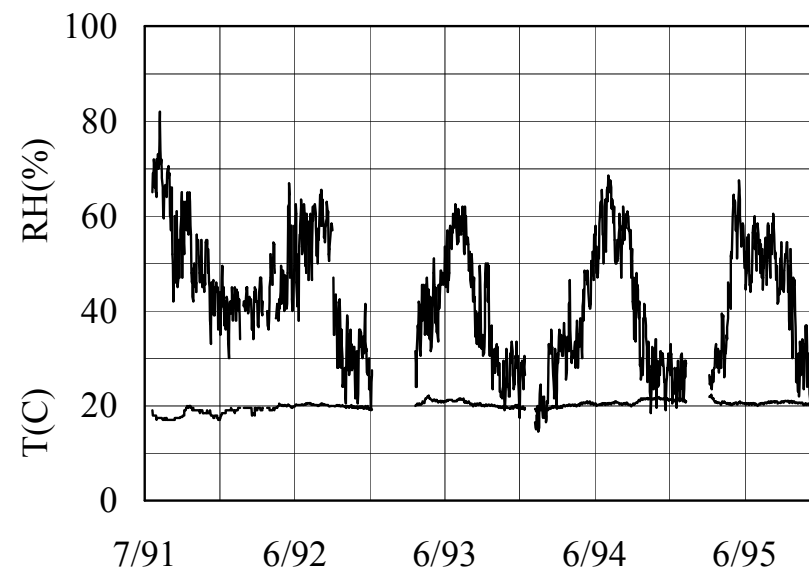


## Relative humidity in Finland

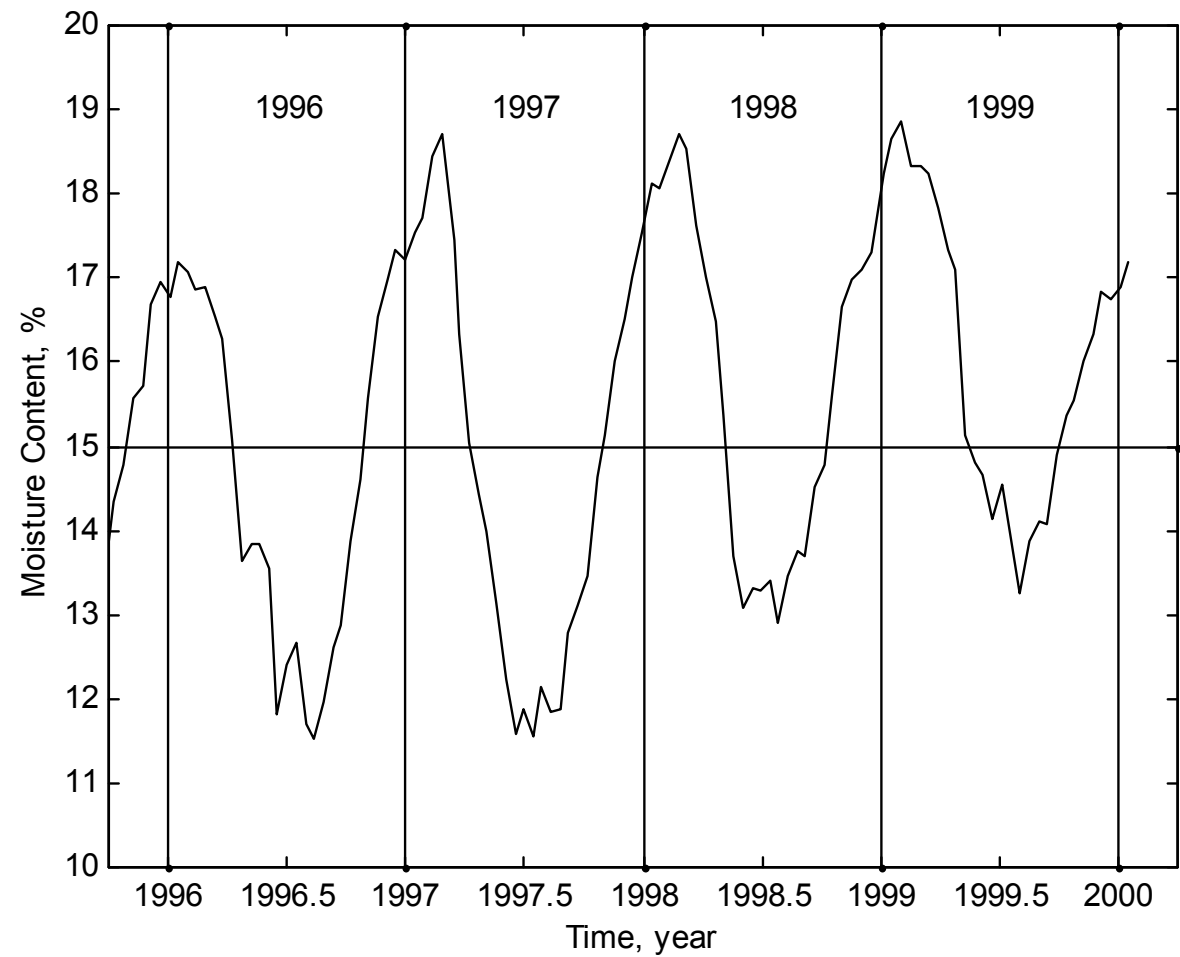
sheltered



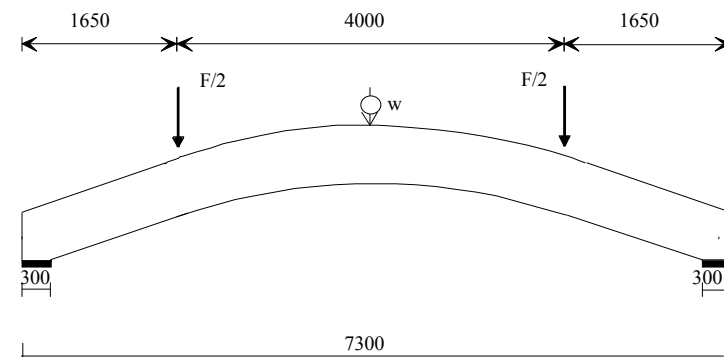
indoors



## Moisture content variation of wood in southern Sweden



# Experimental evidence: Long term experiments with curved beams



	painted			
RH cycle (%)	40 <math>\rightarrow</math> 85	40 <math>\rightarrow</math> 85	55 <math>\rightarrow</math> 90	55 <math>\rightarrow</math> 90
Width (mm)	90	90	90	140
Time to failure (days)	13	20	28	17
$k_{DOL}$	0.76	0.55	0.60	0.66

**$k_{DOL}$  at constant humidity = 0.8  
for 2 to 4 week load duration**

# Moisture calculation

Moisture transport in wood

$$\frac{\partial}{\partial t} \int_V u dV = \oint_{\partial V} D_{eff} \frac{\partial u}{\partial x} dS$$

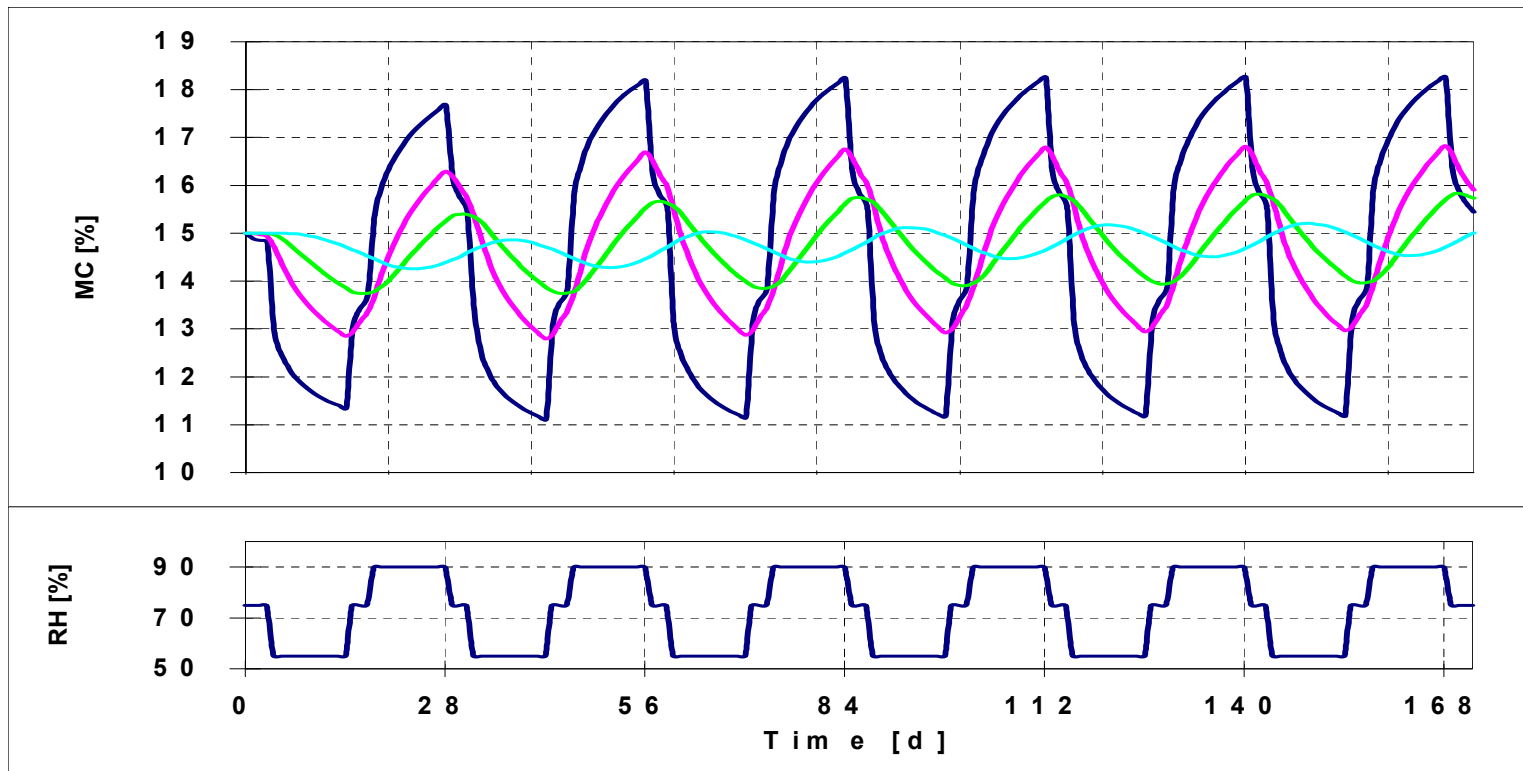
The mass flux density at the wood boundary:

$$F_u = k_{pa \text{ int}} \beta_l (p_v^* - p_v) \frac{\beta_w}{\beta_l}$$

where  $p_v^*$  is vapour pressure outside wood,

$\beta_l$  is the mass transfer coefficient from liquid water.

## Moisture is changing in wood



MC at depths of

0 mm

10 mm

20 mm

45 mm

Beam thickness

90 mm

## Stress calculation

Constitutive model including shrinkage, elastic, viscoelastic and mechano-sorptive strain component:

$$\varepsilon_{tot} = J_0 \cdot \sigma + \varepsilon_{ve} + \varepsilon_{ms} + \varepsilon_s$$

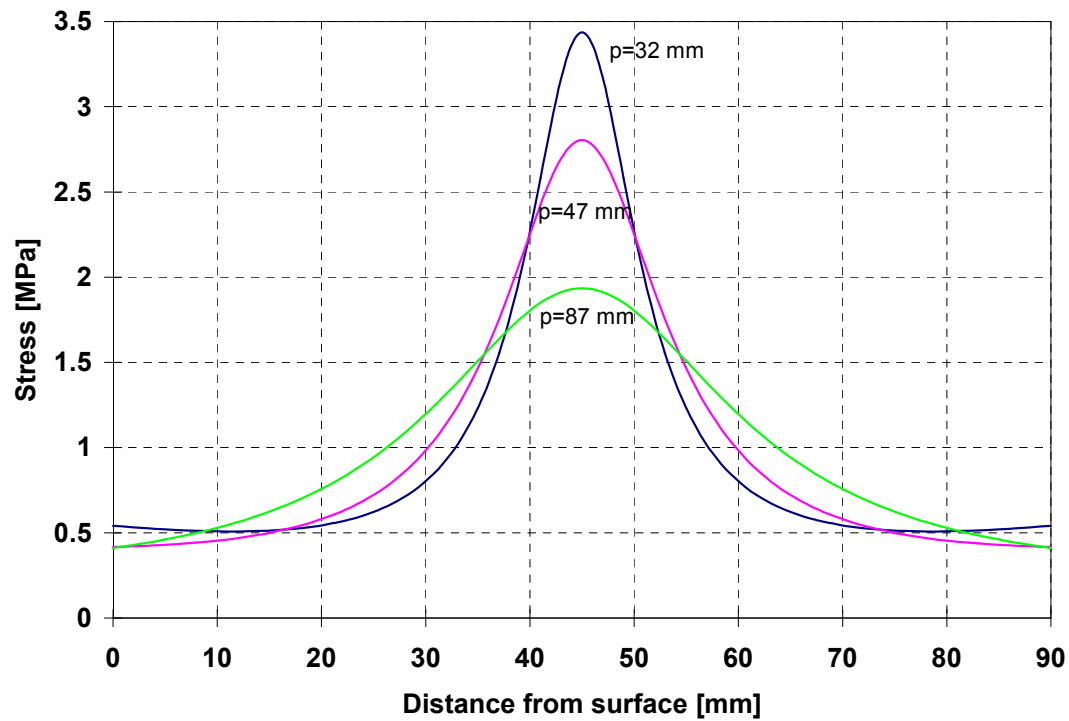
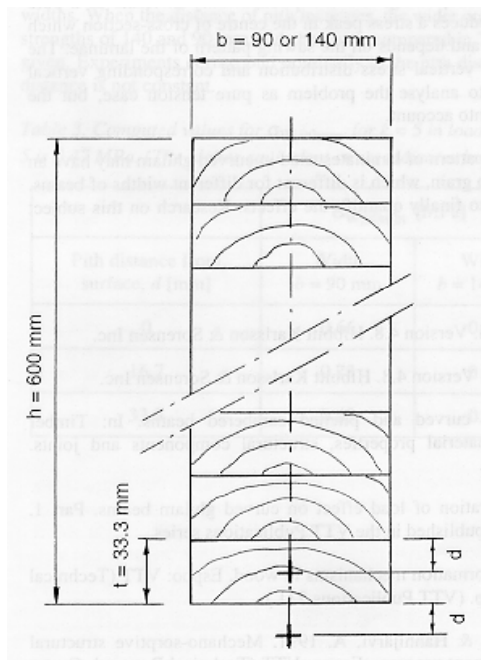
Two kind of calculations were made:

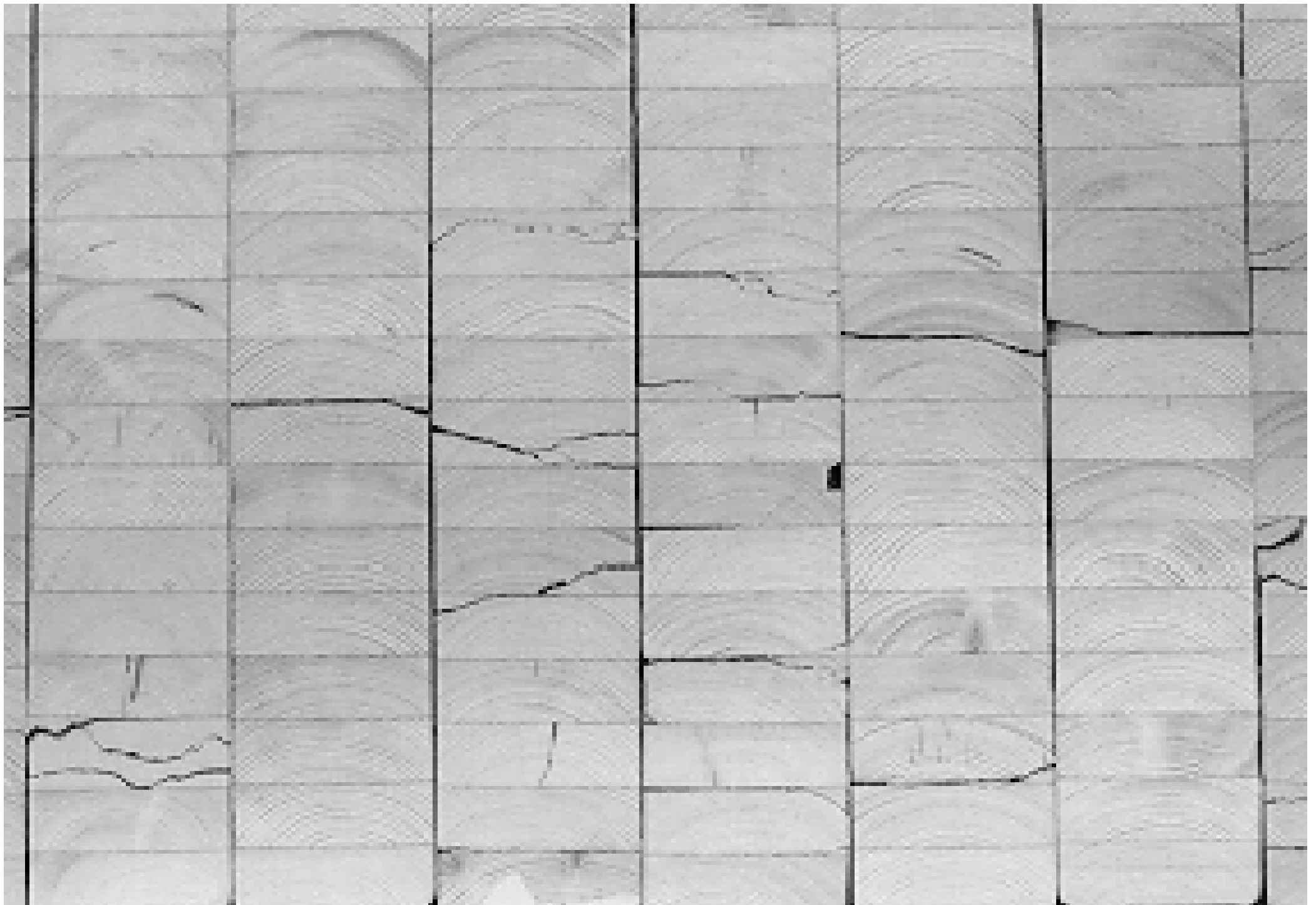
- considering wood as cylindrical orthotropic material or
- isotropic material in RT-plane with variable E.



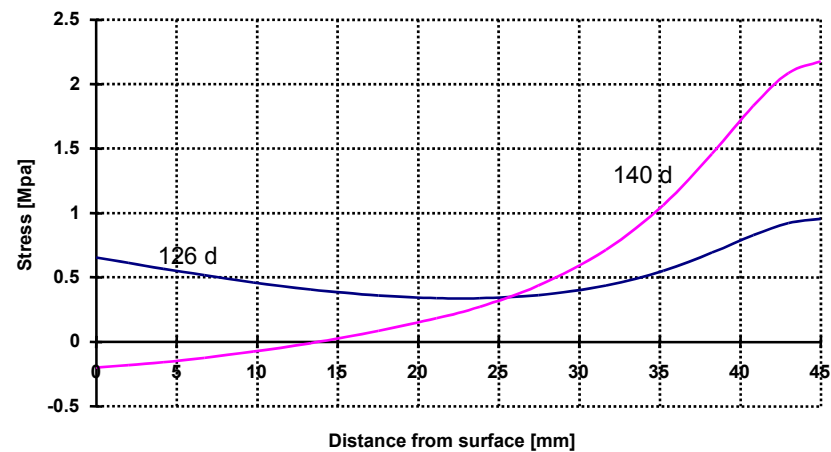
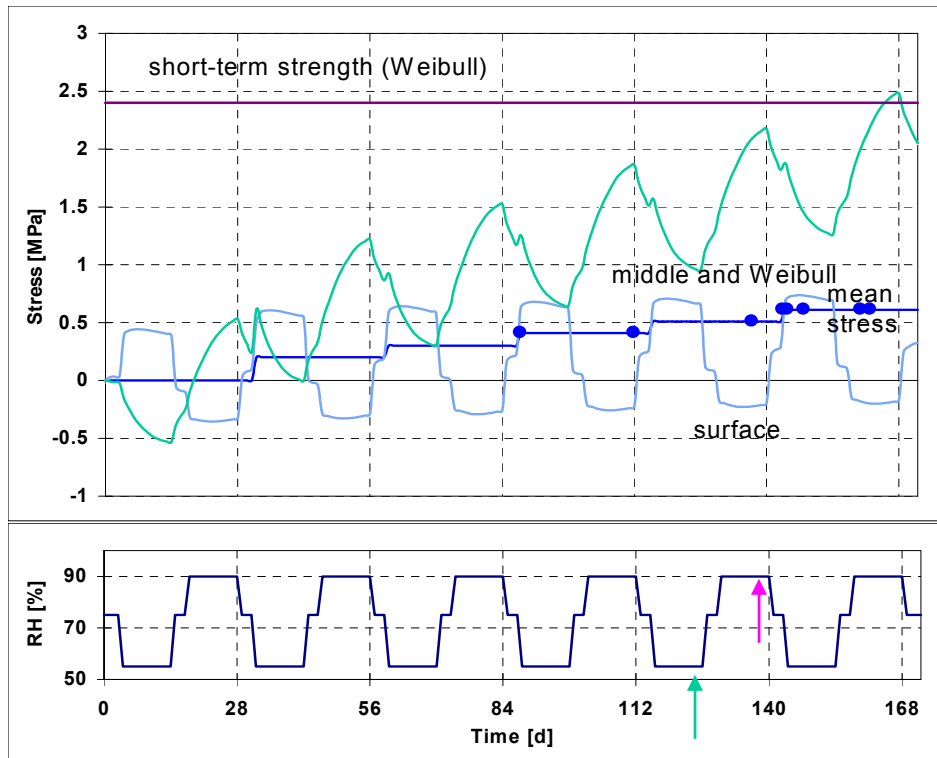
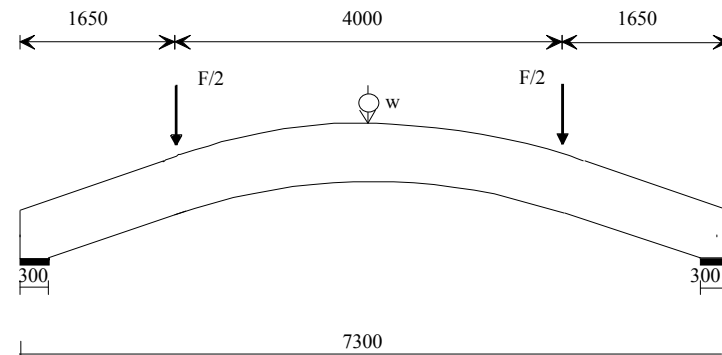
## Tension stresses in a cross-section with variable E in thickness direction

$$\frac{1}{E_\alpha} = \frac{\sin^2 \alpha \cos^2 \alpha}{G_{RT}} + \frac{\sin^4 \alpha}{E_T} + \frac{\cos^2 \alpha (\cos^2 \alpha - \sin^2 \alpha)}{E_R}$$





# Stresses in wood perpendicular to grain

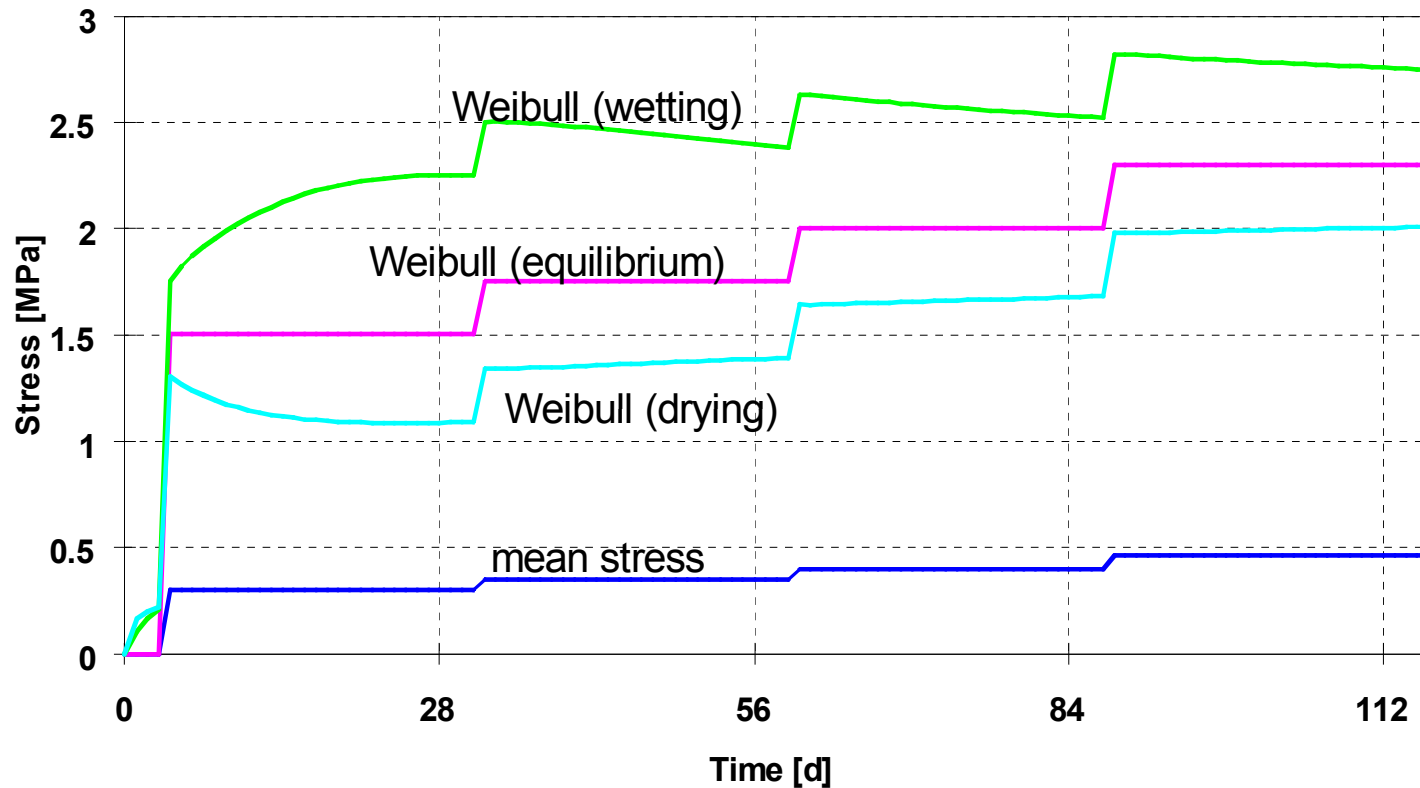


$$\sigma_W = \left( \frac{1}{V_{\text{ref}}} \int_V \sigma_{t,90}^k dV \right)^{1/k}$$

## Calculated equivalent (mean) stresses for combined moisture and mechanical action for 90 mm thick glulam

Mean stress from external load = **0.20 MPa**

RH cycle	Equivalent stress
65 -> 90 %	<b>0.52 MPa</b>
75 -> 90 %	<b>0.40 MPa</b>
55 <-> 90 %	<b>0.45 MPa</b>
40 <-> 85 %	<b>0.35 MPa</b>
40 <-> 85 %	<b>0.25 MPa surface coated</b>



**Figure 6.1** Calculated Weibull stresses in 140 mm wide test beams when pre-test conditioning moisture content is the same as during the test or 3% EMC lower or higher (Fig. 57, Gowda et al 1998)

# Consideration of moisture gradients in structural design

- It is suggested that transient moisture conditions resulting in tensile stress perpendicular to grain should be considered as a load case instead of strength reducing factor
- The design equation for multiple loads is expressed in design codes in principle as follows:

$$\gamma_G \sigma_G + \gamma_Q (\sigma_{Q1} + \psi \sigma_{Q2}) \leq \frac{k_{\text{mod}} f}{\gamma_M}$$

## Summary

- annual moisture cycling may cause cracking
- moisture cycling combined with other loads such as tension perp. or shear may cause collapse of structures
- high permanent load (shear, tension perp) is a risk because moisture gradients will occur simultaneously, soon or later